

**SERVICE WORK MUST ONLY BE PERFORMED BY A QUALIFIED ENGINEER !  
DISCONNECT FROM THE MAINS SUPPLY BEFORE ATTEMPTING ANY  
SERVICE REPAIRS**

## **1- Top lid :**

- Remove the 3 screws that attach the top lid to the body.
- Pull the top lid back and then lift upwards and take out.

## **2- Panel :**

1. Remove the 3 screws that attaches the panel to the panel holder.
2. Release the panel from the snaps on the panel holder.
3. Disconnect cable connections





### 3- On/Off Switch :

4. Remove top lid and front panel.
5. Remove on/off switch knob.
6. Release plastic clips and pull free.
7. .

### 4- Power Supply cable



1. Disconnect cable connections.
2. Remove the earth screw
3. Terminal plastic moved upward in order to disassemble.

### 5- Interference suppressor:

- Top plate is disassembled.
- Interference suppressor cables are disconnected.

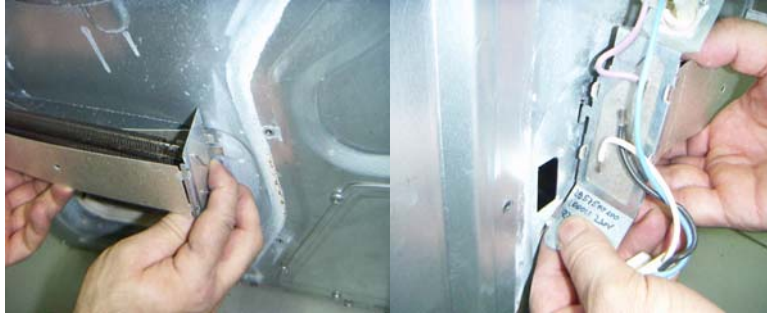
Two screws that are placed behind the body that fix the terminal group to the body are unscrewed.

### 6- Heater

1. Remove 15 screw from Heater Cover.
2. Disconnect the heater socket from the rear panel.



3. Remove the screw which fixed heater.
4. First remove right hook than pull the left hook to the back.
5. Slide off the heater to the upright. Heater can removed from their places.



### 7- Rear Panel

1. Remove the hose and hose adapter from the housing.
2. Remove the 7 screws that attach the back service cover to the body.
3. Remove security segment and washer from the drum shaft.



4. Remove the 21 screws that attach the back cover to the body. Open the side panel to the outside.
5. Back cover removed from the drum.

### 8- Drum/Tumble Assembly

1. Poly-V belt removed from the motor pulley.
2. Drum take out from the front lager.



### 9- Motor Assembly

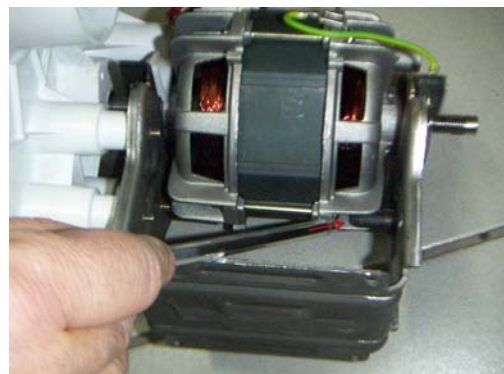
1. Remove 4 bolts that attach the motor to the steel bracket.



2. Motor and process fan pulled from the housing. 7 snap fit at Process fan cover disassembled by small screws.



3. Process fan fixing bolt is removed by tool 10 and then it can be disassembled from the motor shaft.
4. Remove 3 Screws that connects motor bracket and remove motor from bracket.
5. If you reassemble the motor be careful to fixing screw of motor. This screw provide motor not to turn in their axis.



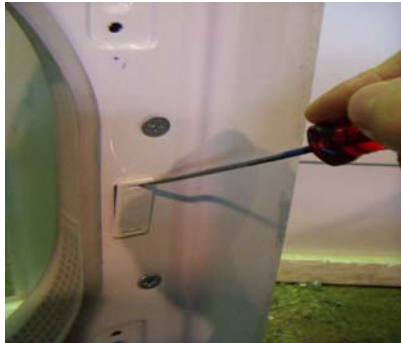
### 10- Front Lager house

1. Front door is opened.
2. 8 Screws are removed that fix the front door group to the front panel.
3. Remove lager house from the housing.

### 11- Changing hinge position

If the customer wish to open the door to the other side, you can have the hinge position changed from left hand to right hand or vice versa by our customer service.

1. Front door is opened and door disassembled.
2. Hinge removed from its place on the door
3. Door switch sensor hook turned to the anticlockwise directions and pull out.
4. Remove 3 Blind cover on the housing for hinges and door lock.
5. Remove the snap fitted door lock from the housing and fix to the other side.
6. Fix the removed blind cover to the other side.
7. Assemble door the other side.



### 12- Control module replacement :

(Please be sure machine is not connected to power)

1. Remove top lid,
2. Locate electronic module at the back of the front control panel of the machine,
3. Carefully remove connectors and socket housings,
4. Remove 2 screws from the card holder,
5. Remove module from its holder.

